

# Glass Fusing Programs

## **Full Fuse** User Program 1

**Segment 1**  
Ramp 180  
Temp 1100  
Hold 30 min

**Segment 2**  
Ramp 250  
Temp 1350  
Hold 10 min

**Segment 3**  
Ramp 360  
Temp 1490  
Hold 5 min

**Segment 4**  
Ramp 999  
Temp 960  
Hold 60 min

**Segment 5**  
Ramp 120  
Temp 800  
Hold 10 min

Stop

## **Slump** User Program 2

**Segment 1**  
Ramp 180  
Temp 1100  
Hold 5 min

**Segment 2**  
Ramp 200  
Temp 1240  
Hold 5 min

**Segment 3**  
Ramp 999  
Temp 960  
Hold 60 min

**Segment 4**  
Ramp 120  
Temp 800  
Hold 10 min

Stop

## **Tack Fuse** User Program 3

**Segment 1**  
Ramp 180  
Temp 1100  
Hold 5 min

**Segment 2**  
Ramp 250  
Temp 1330  
Hold 5 min

**Segment 3**  
Ramp 999  
Temp 960  
Hold 60 min

**Segment 4**  
Ramp 120  
Temp 800  
Hold 10 min

Stop

## **Pot Melt** User Program 4

**Segment 1**  
Ramp 300  
Temp 1700  
Hold 60 min

**Segment 2**  
Ramp 999  
Temp 1500  
Hold 60 min

**Segment 3**  
Ramp 999  
Temp 960  
Hold 60 min

**Segment 4**  
Ramp 120  
Temp 800  
Hold 10 min

Stop

## **Drop Out** User Program 5

**Segment 1**  
Ramp 300  
Temp 1250  
Hold 30 min

**Segment 2**  
Ramp 180  
Temp 1330  
Hold 60 min

**Segment 3**  
Ramp 999  
Temp 960  
Hold 60 min

**Segment 4**  
Ramp 120  
Temp 800  
Hold 10 min

Stop